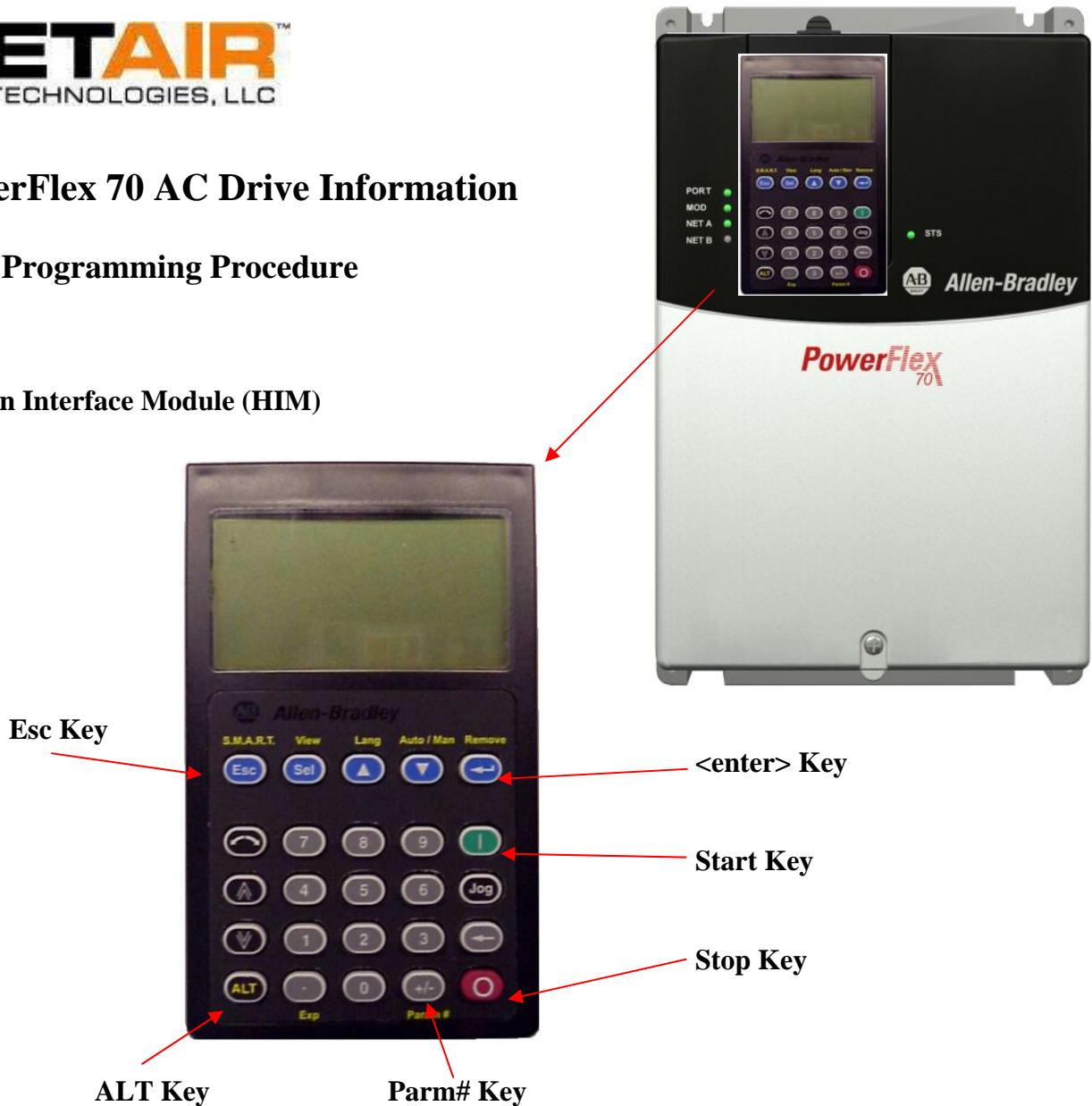


PowerFlex 70 AC Drive Information

HIM Programming Procedure

Human Interface Module (HIM)



Manually Enter Parameters into the PowerFlex 70

1. Call Up the 'Parameter Display' – Dialog Box
 - a. Clear display: Press the Esc key until 3 lines of data are displayed
 - i. Hz, Amps, Volts
 - b. Then Press these 3 keys in sequence: **ALT Parm# Esc**
 - i. (**Note:** sometimes the display comes up without pressing the Esc key)
 - c. The parameter dialog box should appear with Parameter No. 1 displayed
 - d. Change Parameter number and value:
 - i. Enter desired Parameter Number (i.e., 55), then press <enter>
 - ii. If you wish to change value, then Press <enter> again and cursor will move to value box
 - iii. Enter Value, then Press <enter>
 - iv. Enter next parm# and repeat until complete
 - v. Once completed, press 'Esc' key